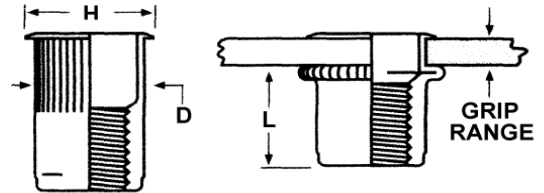


## INSERTS,

### AKS LOW PROFILE HEAD

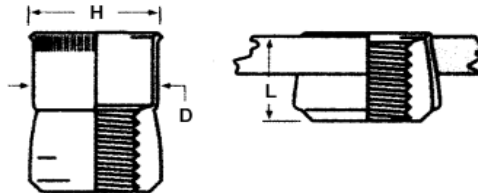
MATERIAL - STEEL 1010, 1008  
FINISH - ZINC DICHROMATE



PART NUMBER	THREAD	GRIP RANGE	D MAX	H DIM	L MAX
ASK4-632-80	6-32	.020-.080	0.265	0.310	0.640
AKS4-832-80	8-32	.020-.080	0.265	0.310	0.640
AKS4-1032-130	10-32	.020-.130	0.296	0.340	0.845
AKS4-420-165	1/4-20	.027-.165	0.39	0.455	1.005

### ATS VARIABLE GRIP

MATERIAL - STEEL 1010, 1110  
FINISH - CAD TYPE I PER QQ-P-416



PART NUMBER	THREAD	D MAX	H DIM	L MAX
ATS2-440	4-40	0.1875	0.211	0.495
ATS2-632	6-32	0.2185	0.240	0.505
ATS2-832	8-32	0.2495	0.269	0.505
ATS2-1024	10-24	0.2805	0.306	0.520
ATS2-1032	10-32	0.2805	0.306	0.520
ATS2-420	1/4-20	0.3745	0.400	0.760
ATS2-428	1/4-28	0.3745	0.400	0.760
ATS2-518	5/16-18	0.4995	0.528	0.770
ATS2-524	5/16-24	0.4995	0.528	0.770
ATS2-823	1/2-13	0.7845	0.800	NA