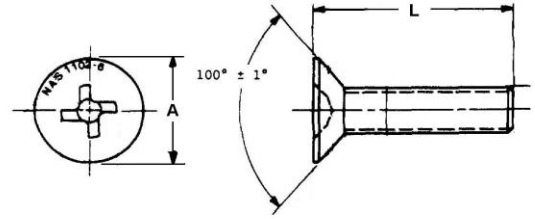


## TORQUE SET SCREWS

### NAS1102

100 DEG. FLAT HEAD

MATERIAL - ALLOY STEEL 4140, 4340 OR 8740  
 FINISH - CAD PLATE PER QQ-P-416 TYPE II



### NAS1102E

100 DEG. FLAT HEAD

MATERIAL - A-286 CRES PER AMS5737  
 FINISH - PASSIVATE PER QQ-P-35



NAS1102

THREAD	4-40	6-32	8-32	10-32
A MAX	0.225	0.279	0.332	0.385
TENSILE LBS/MIN	966	1450	2240	3180
L	DASH	DASH	DASH	DASH
0.250	-	06-4	-	-
0.312	-	06-5	08-5	3-5
0.375	-	06-6	08-6	3-6
0.438	-	06-7	08-7	3-7
0.500	-	06-8	08-8	3-8
0.625	-	06-10	08-10	3-10
0.750	-	-	08-12	3-12
0.875	-	-	-	3-14
1.000	-	-	08-16	3-16



NAS1102E

THREAD	4-40	6-32	8-32	10-32
A MAX	0.225	0.279	0.332	0.385
TENSILE LBS/MIN	966	1450	2240	3180
L	DASH	DASH	DASH	DASH
0.250	E04-4	E06-4	E08-4	-
0.312	E04-5	E06-5	E08-5	E3-5
0.375	E04-6	E06-6	E08-6	E3-6
0.438	-	E06-7	E08-7	E3-7
0.500	-	E06-8	E08-8	E3-8
0.625	-	-	E08-10	E3-10
0.750	-	-	E08-12	E3-12
0.875	-	-	-	E3-14
1.000	-	-	-	-